

## ダクタイル鋳鉄異形管

- 1類 二受T字管、継輪、短管1号、短管2号  
 曲管 (45°、22°<sup>1</sup>/<sub>2</sub>、11°<sup>1</sup>/<sub>4</sub>、5°<sup>5</sup>/<sub>8</sub>)
- 2類 三受十字管、片落管、曲管 (90°)、フランジ付きT字管  
 人孔ふた
- 3類 三フランジT字管、二フランジT字管、フランジ片落管、  
 仕切弁副管A及びB、フランジ曲管 (90°、45°)

## K形・フランジ型

円/t 当り

類	呼び径	普通塗装	粉体塗装
1類	75~ 100	700,000	760,000
	150~ 450	700,000	760,000
	500~ 800	710,000	770,000
	900~ 1000	840,000	900,000
2類	75~ 100	790,000	850,000
	150~ 450	790,000	850,000
	500~ 800	800,000	860,000
	900~ 1000	930,000	990,000
3類	75~ 100	850,000	910,000
	150~ 450	850,000	910,000
	500~ 800	860,000	920,000
	900~ 1000	1,000,000	1,060,000

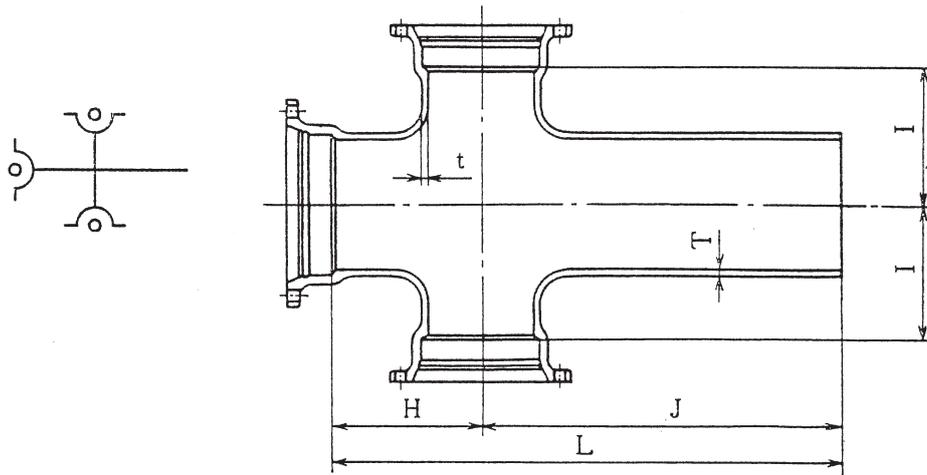
フランジはすべて形式1 (RF接合) の7.5K用です。  
 栓及び上記以外の異形管については別途見積りさせていただきます。  
 (フランジ、JIS10K、16K、20K及び乱尺管)

## ダクタイル鋳鉄異形管 フランジ突部及び直部 (1m当たり) の質量表

単位: kg

呼び径	管厚 (mm)	外径 (mm)	フランジ形								直部 1m
			7.5K		10K		16K		20K		
			RF形	GF形	RF形	GF形	RF形	GF形	RF形	GF形	
75	8.5	93.0	3.77	3.66	2.28	2.17	3.00	2.89	3.29	3.18	16.134
100	8.5	118.0	4.55	4.40	2.75	2.61	3.98	3.84	4.33	4.18	20.907
150	9.0	169.0	6.22	6.02	5.59	5.39	7.73	7.53	8.90	8.70	32.346
200	11.0	220.0	8.06	7.80	6.75	6.49	9.89	9.63	11.2	11.0	51.641
250	12.0	271.6	11.5	11.1	10.7	10.4	16.5	16.2	19.6	19.3	69.975
300	12.5	322.8	14.2	13.8	11.4	11.0	19.7	19.3	23.1	22.7	87.126
350	13.0	374.0	18.8	18.3	13.4	12.9	26.0	25.6	30.0	29.5	105.416
400	14.0	425.6	21.8	21.3	19.4	18.9	36.0	35.5	42.8	42.3	129.437
450	14.5	476.8	28.3	27.7	24.7	24.1	47.3	46.7	55.5	54.9	150.573
500	15.0	528.0	32.0	31.4	28.3	27.6	56.3	55.7	65.4	64.8	172.848
600	16.0	630.8	38.9	38.2	39.0	38.3	75.0	74.2	86.1	85.3	220.958
700	17.0	733.0	49.9	49.1	52.1	51.3	98.2	97.4	143	142	273.412
800	18.0	836.0	66.1	65.1	67.7	66.7	132	131	213	212	330.736
900	19.0	939.0	85.3	84.3	80.3	79.2	156	155	256	255	392.643
1000	20.0	1041.0	101	98.2	100	97.2	207	204	—	—	458.682

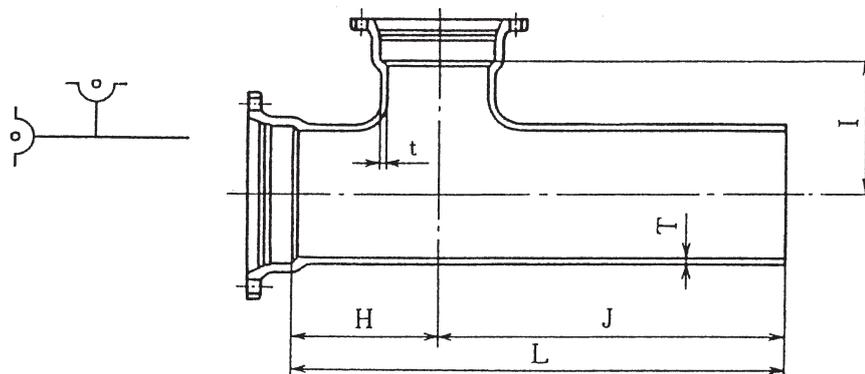
# K形三受十字管〈2類〉



単位：mm

呼び径		価格		質量 (kg)	管厚		各部寸法			
D	d	合成樹脂	粉体		T	t	H	I	J	L
75	75	22,360	24,060	28.3	8.5	8.5	160	140	480	640
100	100	30,260	32,560	38.3	8.5	8.5	180	160	530	710
150	100	41,000	44,120	51.9	9.0	8.5	190	190	600	790
150	150	47,160	50,750	59.7	9.0	9.0	190	190	600	790
200	150	67,860	73,020	85.9	11.0	11.0	250	250	630	880
200	200	74,260	79,900	94.0	11.0	11.0	250	250	630	880
250	150	78,130	84,070	98.9	12.0	11.0	230	250	600	830
250	250	98,750	106,250	125	12.0	12.0	280	260	670	950
300	200	116,920	125,800	148	12.5	11.0	330	300	700	1030
300	300	141,410	152,150	179	12.5	12.5	330	300	700	1030
350	250	150,890	162,350	191	13.0	12.0	360	340	750	1110
350	350	177,750	191,250	225	13.0	13.0	360	340	750	1110
400	300	203,030	218,450	257	14.0	12.5	410	390	780	1190
400	400	228,310	245,650	289	14.0	14.0	410	390	780	1190
450	300	235,420	253,300	298	14.5	12.5	440	420	820	1260
450	450	275,710	296,650	349	14.5	14.5	440	420	820	1260
500	400	302,400	325,080	378	15.0	14.0	480	460	850	1330
600	400	388,800	417,960	486	16.0	14.0	550	530	920	1470
700	500	523,200	562,440	654	17.0	15.0	620	600	980	1600
800	600	671,200	721,540	839	18.0	16.0	690	670	1030	1720
900	700	1,004,400	1,069,200	1080	19.0	17.0	770	750	1090	1860

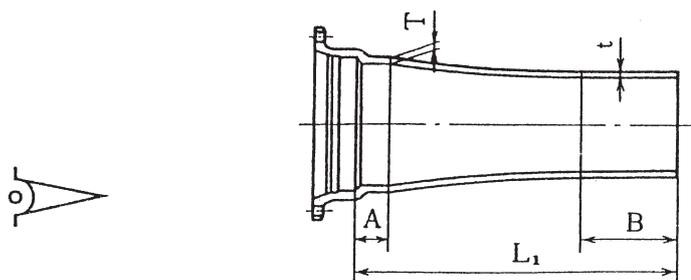
K形二受T字管〈1類〉



単位：mm

呼び径		価格		質量 (kg)	管厚		各部寸法			
D	d	合成樹脂	粉体		T	t	H	I	J	L
75	75	15,330	16,640	21.9	8.5	8.5	160	140	480	640
100	75	19,600	21,280	28.0	8.5	8.5	180	160	530	710
100	100	20,930	22,720	29.9	8.5	8.5	180	160	530	710
150	75	29,120	31,620	41.6	9.0	8.5	190	190	600	790
150	100	30,380	32,980	43.4	9.0	8.5	190	190	600	790
150	150	33,110	35,950	47.3	9.0	9.0	190	190	600	790
200	100	42,280	45,900	60.4	11.0	10.0	200	230	560	760
200	150	50,190	54,490	71.7	11.0	11.0	250	250	630	880
200	200	53,060	57,610	75.8	11.0	11.0	250	250	630	880
250	100	57,400	62,320	82.0	12.0	10.0	230	250	600	830
250	150	60,270	65,440	86.1	12.0	11.0	230	250	600	830
250	250	72,100	78,280	103	12.0	12.0	280	260	670	950
300	100	74,200	80,560	106	12.5	10.0	240	280	600	840
300	150	77,000	83,600	110	12.5	11.0	240	280	600	840
300	200	91,700	99,560	131	12.5	11.0	330	300	700	1030
300	300	102,200	110,960	146	12.5	12.5	330	300	700	1030
350	250	117,600	127,680	168	13.0	12.0	360	340	750	1110
350	350	129,500	140,600	185	13.0	13.0	360	340	750	1110
400	300	155,400	168,720	222	14.0	12.5	410	390	780	1190
400	400	166,600	180,880	238	14.0	14.0	410	390	780	1190
450	300	184,800	200,640	264	14.5	12.5	440	420	820	1260
450	450	202,300	219,640	289	14.5	14.5	440	420	820	1260
500	300	220,810	239,470	311	15.0	12.5	480	460	850	1330
500	350	225,780	244,860	318	15.0	13.0	480	460	850	1330
500	500	245,660	266,420	346	15.0	15.0	480	460	850	1330
600	400	308,140	334,180	434	16.0	14.0	550	530	920	1470
600	500	320,920	348,040	452	16.0	15.0	550	530	920	1470
600	600	335,120	363,440	472	16.0	16.0	550	530	920	1470
700	400	401,860	435,820	566	17.0	14.0	620	600	980	1600
700	500	413,930	448,910	583	17.0	15.0	620	600	980	1600
700	600	427,420	463,540	602	17.0	16.0	620	600	980	1600
700	700	446,590	484,330	629	17.0	17.0	620	600	980	1600
800	500	519,720	563,640	732	18.0	15.0	690	670	1030	1720
800	600	532,500	577,500	750	18.0	16.0	690	670	1030	1720
800	700	550,960	597,520	776	18.0	17.0	690	670	1030	1720
800	800	570,130	618,310	803	18.0	18.0	690	670	1030	1720
900	600	668,640	716,400	796	19.0	16.0	600	690	940	1540
900	700	807,240	864,900	961	19.0	17.0	770	750	1090	1860
900	800	829,080	888,300	987	19.0	18.0	770	750	1090	1860
900	900	856,800	918,000	1020	19.0	19.0	770	750	1090	1860
1000	600	829,920	889,200	988	20.0	16.0	680	770	990	1670
1000	800	999,600	1,071,000	1190	20.0	18.0	840	820	1140	1980
1000	1000	1,066,800	1,143,000	1270	20.0	20.0	840	820	1140	1980

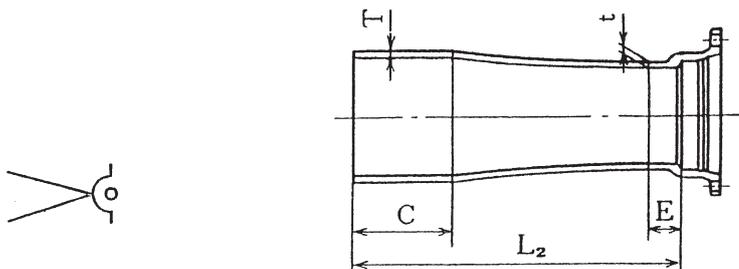
# K形受挿し片落管〈2類〉



単位：mm

呼び径		価格		質量 (kg)	管厚		各部寸法		
D	d	合成樹脂	粉体		T	t	A	B	L <sub>1</sub>
100	75	12,800	13,770	16.2	8.5	8.5	50	200	550
150	100	18,090	19,470	22.9	9.0	8.5	55	200	555
200	100	24,100	25,930	30.5	11.0	10.0	60	200	560
200	150	28,520	30,690	36.1	11.0	11.0	60	200	560
250	100	32,710	35,190	41.4	12.0	10.0	70	200	670
250	150	38,000	40,890	48.1	12.0	11.0	70	200	670
250	200	42,500	45,730	53.8	12.0	11.0	70	200	670
300	100	43,450	46,750	55.0	12.5	10.0	80	200	680
300	150	48,590	52,280	61.5	12.5	11.0	80	200	680
300	200	53,010	57,040	67.1	12.5	11.0	80	200	680
300	250	59,410	63,920	75.2	12.5	12.0	80	200	680
350	150	56,090	60,350	71.0	13.0	11.0	80	200	680
350	200	60,360	64,940	76.4	13.0	11.0	80	200	680
350	250	66,600	71,660	84.3	13.0	12.0	80	200	680
350	300	72,440	77,950	91.7	13.0	12.5	80	200	680
400	150	71,730	77,180	90.8	14.0	11.0	90	200	790
400	200	76,710	82,540	97.1	14.0	11.0	90	200	790
400	250	83,740	90,100	106	14.0	12.0	90	200	790
400	300	90,850	97,750	115	14.0	12.5	90	200	790
400	350	99,540	107,100	126	14.0	13.0	90	200	810
450	200	88,480	95,200	112	14.5	11.0	100	200	800
450	250	95,590	102,850	121	14.5	12.0	100	200	800
450	300	101,910	109,650	129	14.5	12.5	100	200	800
450	350	110,600	119,000	140	14.5	13.0	100	200	820
450	400	120,870	130,050	153	14.5	14.0	100	200	820
500	250	108,800	116,960	136	15.0	12.0	110	200	810
500	300	115,200	123,840	144	15.0	12.5	110	200	810
500	350	124,000	133,300	155	15.0	13.0	110	220	830
500	400	133,600	143,620	167	15.0	14.0	110	220	830
500	450	143,200	153,940	179	15.0	14.5	110	230	840
600	300	141,600	152,220	177	16.0	12.5	120	200	820
600	350	149,600	160,820	187	16.0	13.0	120	220	840
600	400	158,400	170,280	198	16.0	14.0	120	220	840
600	450	168,000	180,600	210	16.0	14.5	120	230	850
600	500	176,800	190,060	221	16.0	15.0	120	230	850
700	400	219,200	235,640	274	17.0	14.0	130	220	1050
700	450	230,400	247,680	288	17.0	14.5	130	230	1060
700	500	240,800	258,860	301	17.0	15.0	130	230	1060
700	600	265,600	285,520	332	17.0	16.0	130	230	1060
800	450	268,800	288,960	336	18.0	14.5	140	230	1070
800	500	279,200	300,140	349	18.0	15.0	140	230	1070
800	600	301,600	324,220	377	18.0	16.0	140	230	1070
800	700	329,600	354,320	412	18.0	17.0	140	240	1080
900	500	378,510	402,930	407	19.0	15.0	150	230	1080
900	600	402,690	428,670	433	19.0	16.0	150	230	1080
900	700	433,380	461,340	466	19.0	17.0	150	240	1090
900	800	465,930	495,990	501	19.0	18.0	150	240	1090
1000	600	472,440	502,920	508	20.0	16.0	170	230	1100
1000	700	500,340	532,620	538	20.0	17.0	170	240	1110
1000	800	530,100	564,300	570	20.0	18.0	170	240	1110
1000	900	571,950	608,850	615	20.0	19.0	170	260	1130

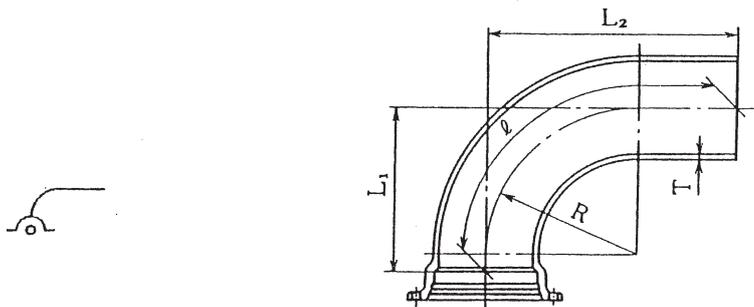
# K形挿し受片落管〈2類〉



単位：mm

呼び径		価格		質量 (kg)	管厚		各部寸法		
D	d	合成樹脂	粉体		T	t	C	E	L <sub>2</sub>
100	75	12,170	13,090	15.4	8.5	8.5	200	50	550
150	100	17,060	18,360	21.6	9.0	8.5	200	50	550
200	100	22,520	24,230	28.5	11.0	10.0	200	50	550
200	150	27,650	29,750	35.0	11.0	11.0	200	55	555
250	100	30,260	32,560	38.3	12.0	10.0	200	50	650
250	150	36,180	38,930	45.8	12.0	11.0	200	55	655
250	200	41,630	44,800	52.7	12.0	11.0	200	60	660
300	100	35,310	38,000	44.7	12.5	10.0	200	50	650
300	150	41,240	44,370	52.2	12.5	11.0	200	55	655
300	200	46,450	49,980	58.8	12.5	11.0	200	60	660
300	250	53,720	57,800	68.0	12.5	12.0	200	70	670
350	150	46,770	50,320	59.2	13.0	11.0	200	55	655
350	200	51,900	55,850	65.7	13.0	11.0	200	60	660
350	250	59,010	63,500	74.7	13.0	12.0	200	70	670
350	300	70,550	75,910	89.3	13.0	12.5	200	80	680
400	150	61,380	66,050	77.7	14.0	11.0	220	55	775
400	200	67,230	72,340	85.1	14.0	11.0	220	60	780
400	250	75,290	81,010	95.3	14.0	12.0	220	70	790
400	300	87,690	94,350	111	14.0	12.5	220	80	800
400	350	97,170	104,550	123	14.0	13.0	220	80	800
450	200	76,000	81,770	96.2	14.5	11.0	230	60	790
450	250	83,740	90,100	106	14.5	12.0	230	70	800
450	300	96,380	103,700	122	14.5	12.5	230	80	810
450	350	105,070	113,050	133	14.5	13.0	230	80	810
450	400	117,710	126,650	149	14.5	14.0	230	90	820
500	250	93,600	100,620	117	15.0	12.0	230	70	800
500	300	105,600	113,520	132	15.0	12.5	230	80	810
500	350	114,400	122,980	143	15.0	13.0	230	80	810
500	400	127,200	136,740	159	15.0	14.0	230	90	820
500	450	140,000	150,500	175	15.0	14.5	230	100	830
600	300	125,600	135,020	157	16.0	12.5	230	80	810
600	350	133,600	143,620	167	16.0	13.0	230	80	810
600	400	145,600	156,520	182	16.0	14.0	230	90	820
600	450	157,600	169,420	197	16.0	14.5	230	100	830
600	500	170,400	183,180	213	16.0	15.0	230	110	840
700	400	196,000	210,700	245	17.0	14.0	240	90	1030
700	450	210,400	226,180	263	17.0	14.5	240	100	1040
700	500	224,800	241,660	281	17.0	15.0	240	110	1050
700	600	255,200	274,340	319	17.0	16.0	240	120	1060
800	450	237,600	255,420	297	18.0	14.5	240	100	1040
800	500	252,000	270,900	315	18.0	15.0	240	110	1050
800	600	281,600	302,720	352	18.0	16.0	240	120	1060
800	700	319,200	343,140	399	18.0	17.0	240	130	1070
900	500	337,590	359,370	363	19.0	15.0	260	110	1070
900	600	369,210	393,030	397	19.0	16.0	260	120	1080
900	700	411,060	437,580	442	19.0	17.0	260	130	1090
900	800	455,700	485,100	490	19.0	18.0	260	140	1100
1000	600	411,990	438,570	443	20.0	16.0	260	120	1080
1000	700	451,050	480,150	485	20.0	17.0	260	130	1090
1000	800	492,900	524,700	530	20.0	18.0	260	140	1100
1000	900	544,980	580,140	586	20.0	19.0	260	150	1110

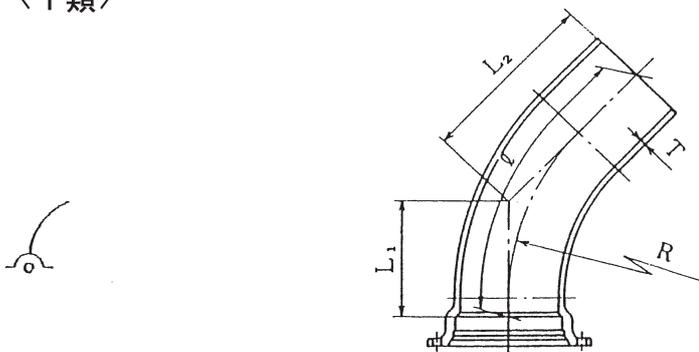
K形90° 曲管 < 2類 >



単位：mm

呼び径 D	価格		質量 (kg)	管厚		各部寸法		管心長 ℓ
	合成樹脂	粉体		T	R	L <sub>1</sub>	L <sub>2</sub>	
75	11,460	12,330	14.5	8.5	250	292	400	584
100	14,850	15,980	18.8	8.5	250	292	400	584
150	25,680	27,630	32.5	9.0	300	342	500	713
200	45,110	48,540	57.1	11.0	400	443	600	872
250	62,960	67,750	79.7	12.0	400	445	650	923
300	98,750	106,250	125	12.5	550	597	800	1161
350	119,290	128,350	151	13.0	550	598	800	1162
400	154,050	165,750	195	14.0	600	650	850	1243
450	180,120	193,800	228	14.5	600	652	850	1244
500	231,200	248,540	289	15.0	700	754	950	1403
600	331,200	356,040	414	16.0	800	855	1100	1612
700	448,000	481,600	560	17.0	900	957	1200	1771
800	584,800	628,660	731	18.0	1000	1061	1300	1931
900	868,620	924,660	934	19.0	1100	1164	1400	2092
1000	1,060,200	1,128,600	1140	20.0	1150	1218	1450	2174

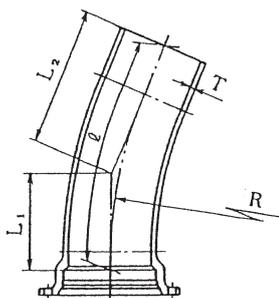
K形45° 曲管 < 1類 >



単位：mm

呼び径 D	価格		質量 (kg)	管厚		各部寸法		管心長 ℓ
	合成樹脂	粉体		T	R	L <sub>1</sub>	L <sub>2</sub>	
75	9,240	10,030	13.2	8.5	400	207	316	506
100	11,970	13,000	17.1	8.5	400	207	316	506
150	21,000	22,800	30.0	9.0	500	249	407	634
200	34,300	37,240	49.0	11.0	600	292	449	715
250	45,640	49,550	65.2	12.0	600	294	449	716
300	65,100	70,680	93.0	12.5	700	337	490	797
350	84,700	91,960	121	13.0	800	380	531	877
400	110,600	120,080	158	14.0	900	423	573	957
450	137,200	148,960	196	14.5	1000	466	614	1037
500	169,690	184,030	239	15.0	1100	509	656	1118
600	241,400	261,800	340	16.0	1300	594	739	1276
700	332,280	360,360	468	17.0	1500	678	821	1435
800	440,200	477,400	620	18.0	1700	765	904	1596
900	674,520	722,700	803	19.0	1900	851	987	1756
1000	856,800	918,000	1020	20.0	2100	937	1070	1917

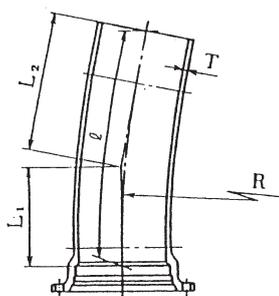
K形22 1/2° 曲管 < 1類 >



単位：mm

呼び径 D	価格		質量 (kg)	管厚		各部寸法		管心長 ℓ
	合成樹脂	粉体		T	R	L <sub>1</sub>	L <sub>2</sub>	
75	9,240	10,030	13.2	8.5	800	201	309	506
100	11,970	13,000	17.1	8.5	800	201	309	506
150	19,810	21,510	28.3	9.0	1000	240	349	584
200	32,480	35,260	46.4	11.0	1200	282	389	665
250	43,190	46,890	61.7	12.0	1200	284	389	666
300	62,020	67,340	88.6	12.5	1400	325	429	747
350	80,500	87,400	115	13.0	1600	367	468	827
400	110,600	120,080	158	14.0	1800	408	558	957
450	137,200	148,960	196	14.5	2000	450	598	1037
500	169,690	184,030	239	15.0	2200	491	638	1118
600	241,400	261,800	340	16.0	2600	573	717	1276
700	332,280	360,360	468	17.0	3000	654	797	1435
800	440,200	477,400	620	18.0	3400	737	876	1596
900	674,520	722,700	803	19.0	3800	820	956	1756
1000	856,800	918,000	1020	20.0	4200	903	1035	1917

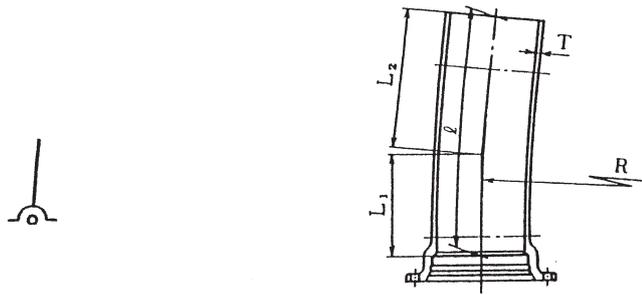
K形11 1/4° 曲管 < 1類 >



単位：mm

呼び径 D	価格		質量 (kg)	管厚		各部寸法		管心長 ℓ
	合成樹脂	粉体		T	R	L <sub>1</sub>	L <sub>2</sub>	
75	12,390	13,450	17.7	8.5	3000	337	446	781
100	16,030	17,400	22.9	8.5	3000	337	446	781
150	24,290	26,370	34.7	9.0	3000	337	446	781
200	43,820	47,580	62.6	11.0	4000	437	544	979
250	58,590	63,610	83.7	12.0	4000	439	544	980
300	76,300	82,840	109	12.5	4000	441	544	982
350	107,100	116,280	153	13.0	5000	541	643	1180
400	135,100	146,680	193	14.0	5000	543	693	1232
450	158,200	171,760	226	14.5	5000	544	693	1234
500	208,740	226,380	294	15.0	6000	645	791	1432
600	266,250	288,750	375	16.0	6000	646	791	1434
700	332,280	360,360	468	17.0	6000	648	791	1435
800	403,280	437,360	568	18.0	6000	652	791	1439
900	570,360	611,100	679	19.0	6000	655	791	1442
1000	675,360	723,600	804	20.0	6000	658	791	1446

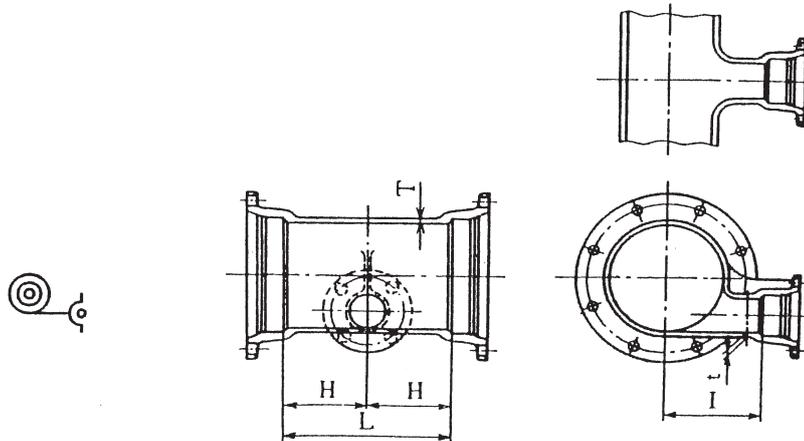
### K形5<sup>5</sup>/<sub>8</sub>°曲管〈1類〉



単位：mm

呼び径 D	価格		質量 (kg)	管厚		各部寸法		管心長 ∅
	合成樹脂	粉体		T	R	L <sub>1</sub>	L <sub>2</sub>	
300	88,200	95,760	126	12.5	10000	538	641	1178
350	107,100	116,280	153	13.0	10000	540	641	1180
400	135,100	146,680	193	14.0	10000	542	691	1232
450	158,200	171,760	226	14.5	10000	543	691	1234
500	208,740	226,380	294	15.0	12000	643	790	1432
600	266,250	288,750	375	16.0	12000	645	790	1434
700	332,280	360,360	468	17.0	12000	647	790	1435
800	403,280	437,360	568	18.0	12000	650	790	1439
900	570,360	611,100	679	19.0	12000	654	790	1442
1000	675,360	723,600	804	20.0	12000	657	790	1446

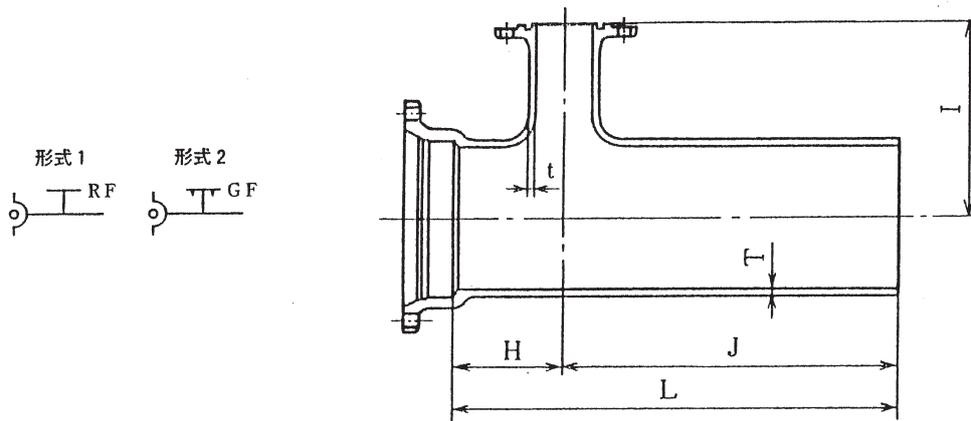
### K形排水T字管



単位：mm

呼び径		価格		質量 (kg)	管厚		各部寸法		
D	d	合成樹脂	粉体		T	t	H	I	L
200	100	43,180	46,230	50.8	11.0	10	170	190	340
250	100	55,170	59,060	64.9	12.0	10	180	220	360
300	100	76,500	81,900	90.0	12.5	10	190	240	380
350	150	104,550	111,930	123	13.0	11	250	270	500
400	150	126,650	135,590	149	14.0	11	260	300	520
450	200	153,000	163,800	180	14.5	12	270	320	540
500	200	178,880	191,360	208	15.0	13	280	350	560
600	200	227,900	243,800	265	16.0	13	290	400	580
700	300	325,080	347,760	378	17.0	15	350	450	700
800	300	394,740	422,280	459	18.0	15	360	500	720
900	300	518,010	551,430	557	19.0	15	370	550	740
1000	400	683,550	727,650	735	20.0	16	440	600	880

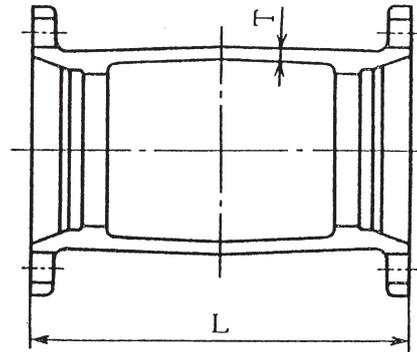
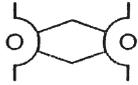
K形フランジ付きT字管〈2類〉



単位：mm

呼び径		価格形式1		質量 (kg)					管厚		各部寸法			
D	d	合成樹脂	粉体	形式1	形式2				T	t	H	I	J	L
				7.5K	7.5K	10K	16K	20K						
75	75	17,540	18,870	22.2	22.1	20.6	21.3	21.6	8.5	8.5	150	250	480	630
100	75	21,410	23,040	27.1	27.0	25.5	26.2	26.5	8.5	8.5	160	250	500	660
150	75	30,420	32,730	38.5	38.4	36.9	37.6	37.9	9.0	8.5	160	280	530	690
150	100	32,470	34,940	41.1	40.9	39.1	40.3	40.7	9.0	8.5	170	280	550	720
200	75	44,080	47,430	55.8	55.7	54.2	54.9	55.2	11.0	10.0	170	300	540	710
200	100	46,220	49,730	58.5	58.4	56.6	57.8	58.2	11.0	10.0	180	300	550	730
250	75	57,910	62,310	73.3	73.2	71.7	72.4	72.7	12.0	10.0	180	330	550	730
250	100	60,280	64,860	76.3	76.2	74.4	75.6	76.0	12.0	10.0	190	330	560	750
300	75	75,050	80,750	95.0	94.9	93.4	94.2	94.4	12.5	10.0	190	350	550	740
300	100	77,740	83,640	98.4	98.2	96.4	97.7	98.0	12.5	10.0	200	350	560	760
350	75	90,850	97,750	115	115	114	114	115	13.0	10.0	200	380	560	760
350	100	93,220	100,300	118	118	116	117	118	13.0	10.0	210	380	560	770
400	75	109,810	118,150	139	139	137	138	138	14.0	10.0	210	320	560	770
400	100	112,180	120,700	142	142	140	141	142	14.0	10.0	210	400	560	770
450	75	128,770	138,550	163	163	161	162	162	14.5	10.0	220	340	560	780
450	100	130,350	140,250	165	165	163	165	165	14.5	10.0	220	400	560	780
500	75	150,400	161,680	188	188	186	187	187	15.0	10.0	230	360	560	790
500	100	152,000	163,400	190	190	188	189	189	15.0	10.0	230	400	560	790
600	75	193,600	208,120	242	242	241	241	242	16.0	11.0	240	410	570	810
600	100	195,200	209,840	244	244	242	244	244	16.0	11.0	240	450	570	810
700	75	248,800	267,460	311	311	310	311	311	17.0	12.0	260	480	580	840
700	100	250,400	269,180	313	313	311	312	312	17.0	12.0	260	480	580	840
800	75	305,600	328,520	382	382	381	381	382	18.0	13.0	270	520	590	860
800	100	306,400	329,380	383	383	381	383	383	18.0	13.0	270	520	590	860
800	600	584,800	628,660	731	730	730	766	777	18.0	16.0	690	670	1030	1720
900	100	448,260	477,180	482	482	480	481	482	19.0	14.0	300	590	620	920
900	600	722,610	769,230	777	776	777	812	824	19.0	16.0	600	690	940	1540
1000	150	550,560	586,080	592	592	591	593	594	20.0	15.0	320	640	640	960
1000	600	902,100	960,300	970	969	969	1010	1020	20.0	16.0	680	770	990	1670

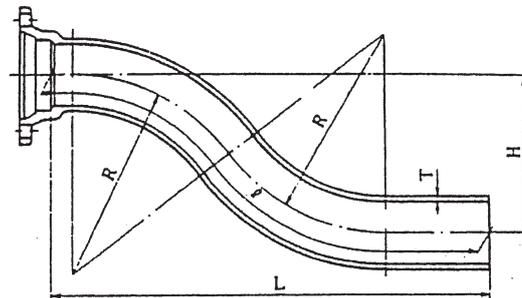
## K形継ぎ輪〈1類〉



単位：mm

呼び径 D	価格		質量 (kg)	管厚	寸法
	合成樹脂	粉体		T	L
75	9,940	10,790	14.2	11	300
100	12,530	13,600	17.9	11	300
150	17,570	19,080	25.1	12	300
200	22,890	24,850	32.7	12	320
250	28,350	30,780	40.5	12	320
300	40,250	43,700	57.5	13	350
350	47,600	51,680	68.0	13	350
400	56,840	61,710	81.2	14	350
450	65,590	71,210	93.7	14	350
500	75,970	82,390	107	15	350
600	103,660	112,420	146	16	400
700	130,640	141,680	184	17	400
800	158,330	171,710	223	19	400
900	226,800	243,000	270	20	400
1000	292,320	313,200	348	21	450

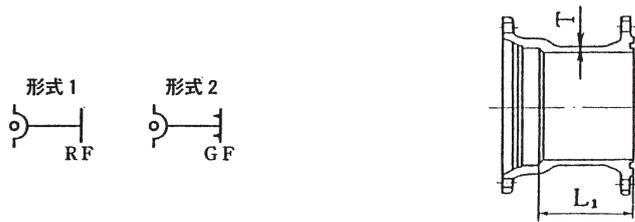
## K形乙字管



単位：mm

呼び径 D	寸法 H	価格		質量 (kg)	管厚 T	各部寸法		
		合成樹脂	粉体			R	L	ℓ
75	200	13,890	14,800	15.1	8.5	163	540	622
75	300	15,640	16,660	17.0	8.5	177	592	743
100	300	19,380	20,750	22.8	8.5	208	642	778
150	300	31,110	33,310	36.6	9.0	267	722	838
200	300	49,640	53,140	58.4	11.0	327	793	897
250	300	68,770	73,620	80.9	12.0	375	845	941
300	300	95,200	101,920	112	12.5	460	927	1012
350	300	116,450	124,670	137	13.0	460	948	1034

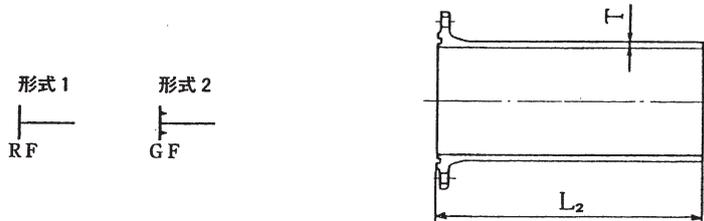
## K形短管 1号 < 1類 >



単位：mm

呼び径 D	価格形式 1		質量 (kg)					管厚 T	有効長 L <sub>1</sub>
	合成樹脂	粉体	形式 1	形式 2					
			7.5 K	7.5 K	10 K	16 K	20 K		
75	7,560	8,210	10.8	10.7	9.17	9.89	10.2	8.5	120
100	9,520	10,340	13.6	13.5	11.7	12.9	13.2	8.5	120
150	13,720	14,900	19.6	19.4	18.7	20.9	22.0	9.0	120
200	18,480	20,060	26.4	26.1	24.8	27.9	29.3	11.0	120
250	26,950	29,260	38.5	38.1	37.4	43.2	46.3	12.0	170
300	36,820	39,980	52.6	52.2	49.4	57.7	61.1	12.5	170
350	45,430	49,320	64.9	64.4	59.0	71.7	75.6	13.0	170
400	54,320	58,980	77.6	77.1	74.7	91.3	98.1	14.0	170
450	65,870	71,520	94.1	93.5	89.9	112	121	14.5	170
500	76,680	83,160	108	107	103	131	140	15.0	170
600	107,920	117,040	152	151	151	187	198	16.0	250
700	137,740	149,380	194	193	196	242	286	17.0	250
800	171,110	185,570	241	240	241	306	387	18.0	250
900	248,640	266,400	296	295	290	366	466	19.0	250
1000	299,880	321,300	357	354	353	460	—	20.0	250

## K形短管 2号 < 1類 >



単位：mm

呼び径 D	価格形式 1		質量 (kg)					管厚 T	有効長 L <sub>2</sub>
	合成樹脂	粉体	形式 1	形式 2					
			7.5 K	7.5 K	10 K	16 K	20 K		
75	10,570	11,480	15.1	15.0	13.5	14.2	14.5	8.5	700
100	13,440	14,590	19.2	19.0	17.2	18.5	18.8	8.5	700
150	20,230	21,960	28.9	28.7	28.0	30.2	31.3	9.0	700
200	30,940	33,590	44.2	43.9	42.6	45.8	47.1	11.0	700
250	42,350	45,980	60.5	60.1	59.4	65.2	68.3	12.0	700
300	52,640	57,150	75.2	74.8	72.0	80.3	83.7	12.5	700
350	64,820	70,380	92.6	92.1	86.7	99.4	103	13.0	700
400	83,300	90,440	119	118	116	133	139	14.0	750
450	98,700	107,160	141	141	137	160	168	14.5	750
500	115,020	124,740	162	161	157	185	194	15.0	750
600	145,550	157,850	205	204	204	240	251	16.0	750
700	181,050	196,350	255	254	256	302	347	17.0	750
800	222,940	241,780	314	313	315	379	460	18.0	750
900	335,160	359,100	399	398	393	469	569	19.0	800
1000	393,120	421,200	468	465	464	571	—	20.0	800

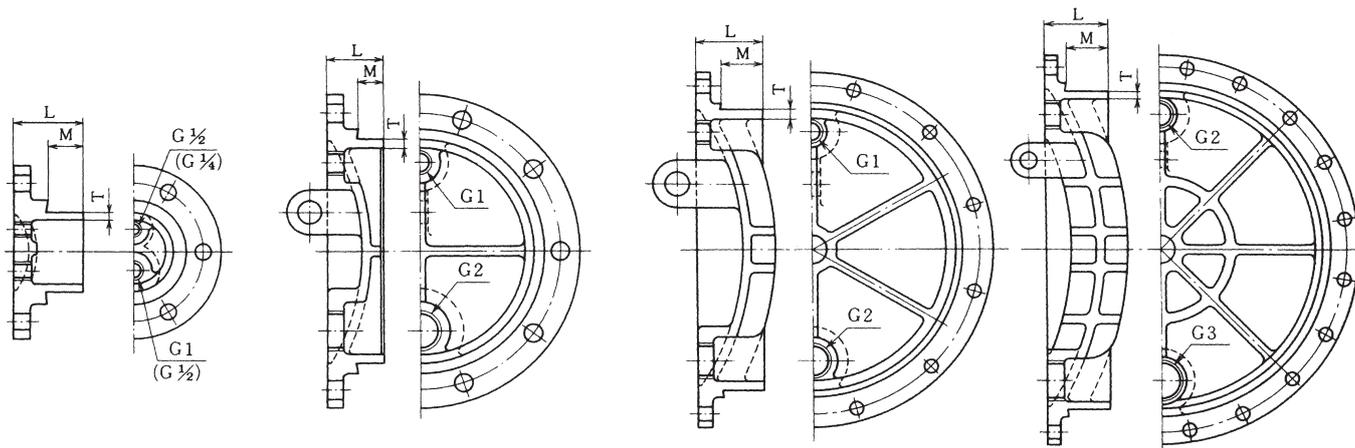
# K形栓

呼び径 75~250

呼び径 300~350

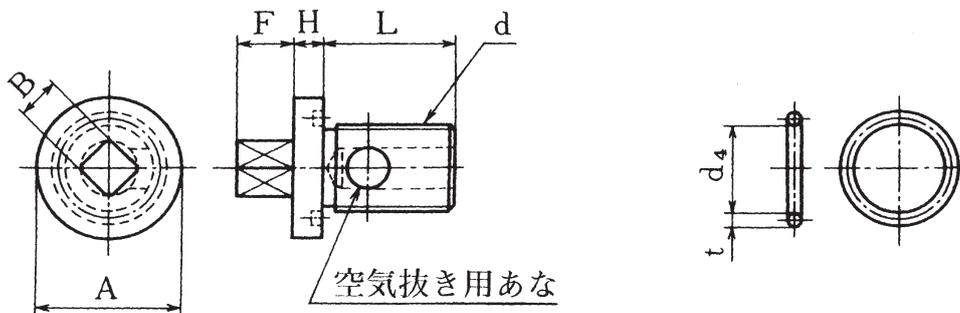
呼び径 400~500

呼び径 600~1500



空気抜き用ボルト及び水抜き用ボルト  
(SUS304)

シールリング  
(SBR IA-70)



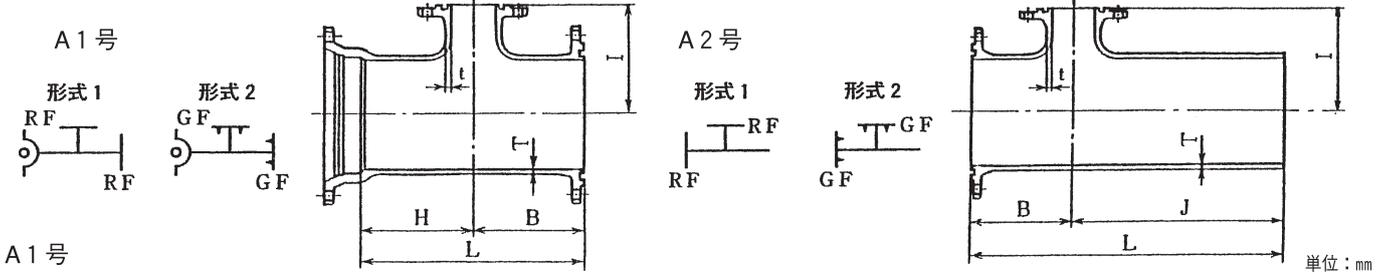
空気抜き用ボルト及び水抜き用ボルト						シールリング	
ねじの呼び	各部寸法					各部寸法	
d	A	B	F	H	L	t	d <sub>4</sub>
G1/4	35	12	10	6	21	5.0	19
G1/2	40	14	12	8	22	5.0	21
G1	55	22	14	10	27	5.0	35
G2	80	25	18	12	30	5.7	60
G3	110	29	20	14	40	5.7	90

単位: mm

呼び径	価格		質量 (kg)	管厚 T	各部寸法	
	合成樹脂	粉体			M	L
D						
75	9,090	9,410	5.29	8.5	55	92
100	10,650	11,080	7.26	8.5	55	93
150	13,600	14,260	11.0	9.0	55	94
200	20,210	21,180	16.2	11.0	55	95
250	24,950	26,280	22.2	12.0	55	96
300	42,990	44,980	33.2	12.5	85	127
350	50,970	53,570	43.3	13.0	85	128
400	61,320	64,700	56.4	14.0	85	129
450	69,690	73,710	67.0	14.5	85	130
500	80,520	85,300	79.7	15.0	85	131
600	133,600	140,860	121	16.0	85	132
700	174,400	184,720	172	17.0	95	143
800	242,400	257,820	257	18.0	95	144
900	—	368,000	340	19.0	95	145
1000	—	469,970	443	20.0	105	156

※T頭 B・NとK形ゴム輪は含んでおりません。

K形仕切弁副管 < 3類 >

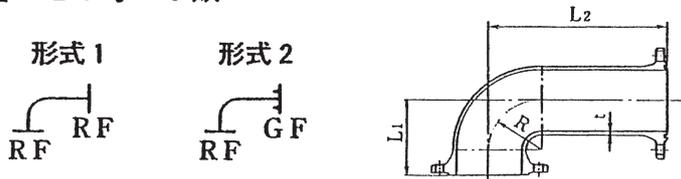


呼び径		価格形式1		質量 (kg)					管厚		各部寸法			
D	d	合成樹脂	粉体	形式1	形式2				T	t	B	H	I	L
				7.5 K	7.5 K	10 K	16 K	20 K						
400	100	103,700	111,020	122	121	117	135	142	14.0	10	230	230	320	460
450	100	124,950	133,770	147	146	141	165	173	14.5	10	240	240	340	480
500	100	147,060	157,320	171	170	164	194	203	15.0	10	250	250	360	500
600	100	196,080	209,760	228	227	225	262	274	16.0	11	280	280	440	560
700	150	262,300	280,600	305	304	306	354	400	17.0	12	310	310	490	620
800	150	332,820	356,040	387	386	386	453	535	18.0	13	330	330	550	660
900	200	502,000	532,120	502	501	495	574	675	19.0	14	370	370	610	740
1000	200	624,000	661,440	624	621	618	728	—	20.0	15	400	400	670	800

A 2号 単位：mm

呼び径		価格形式1		質量 (kg)					管厚		各部寸法			
D	d	合成樹脂	粉体	形式1	形式2				T	t	B	I	J	L
				7.5 K	7.5 K	10 K	16 K	20 K						
400	100	111,350	119,210	131	130	126	144	151	14.0	10	230	320	560	790
450	100	131,750	141,050	155	154	149	173	181	14.5	10	240	340	560	800
500	100	153,080	163,760	178	177	172	201	211	15.0	10	250	360	560	810
600	100	206,400	220,800	240	240	238	275	286	16.0	11	280	440	600	880
700	150	270,040	288,880	314	313	314	363	408	17.0	12	310	490	620	930
800	150	338,840	362,480	394	393	394	460	542	18.0	13	330	550	630	960
900	200	507,000	537,420	507	506	500	579	680	19.0	14	370	610	670	1040
1000	200	620,000	657,200	620	617	615	725	—	20.0	15	400	670	700	1100

仕切弁副管 B1号 < 3類 >



呼び径		価格形式1		質量 (kg)			管厚		各部寸法			
D	d	合成樹脂	粉体	形式1	形式2		t	R	L <sub>1</sub>		L <sub>2</sub>	
				7.5 K	7.5 K	10 K			7.5 K	10 K		
400	100	16,660	17,840	—	(17.0)	(13.4)	8.5	(110) 200	(165) 250	(165) 250	(265) 340	
450	100	17,090	18,290	20.1	(17.4)	(13.8)	8.5	(110) 200	(165) 250	(165) 250	(285) 365	
500	100	17,800	19,040	20.7	20.5	16.9	8.5	200	250	250	390	
600	100	18,580	19,870	21.6	21.5	17.9	8.5	200	250	250	435	
700	150	28,470	30,450	33.1	32.9	31.7	9.0	200	250	250	475	
800	150	30,190	32,290	35.1	34.9	33.6	9.0	200	250	250	535	
900	200	57,100	60,530	57.1	56.8	54.2	11.0	250	310	310	590	
1000	200	59,400	62,960	59.4	59.1	56.5	11.0	250	310	310	635	

呼び径		主弁—バタフライ弁、副弁—仕切弁						主弁及び副弁—仕切弁					
D	d	質量 (kg)		管厚	各部寸法			質量 (kg)		管厚	各部寸法		
		形式2	形式2		t	R	L <sub>1</sub>	L <sub>2</sub>	形式2		形式2	t	R
		16 K	20 K	t	R	L <sub>1</sub>	L <sub>2</sub>	16 K	20 K	t	R	L <sub>1</sub>	L <sub>2</sub>
400	100	(15.3) 17.8	(16.0) 18.5	8.5	(110) 200	(165) 250	(240) 315	(16.7) 19.2	(17.3) 19.9	8.5	(110) 200	(165) 250	(305) 380
450	100	(16.1) 18.4	(16.8) 19.1	8.5	(110) 200	(185) 250	(260) 340	(17.7) 19.9	(18.4) 20.6	8.5	(110) 200	(185) 250	(335) 415
500	100	18.9	19.6	8.5	200	250	365	20.7	21.4	8.5	200	250	450
600	100	19.8	20.5	8.5	200	250	410	22.3	23.0	8.5	200	250	530
700	150	35.7	38.1	9.0	250	300	440	40.4	42.8	9.0	250	300	585
800	150	37.7	40.0	9.0	250	300	500	42.7	45.0	9.0	250	300	655
900	200	59.3	62.0	11.0	300	360	540	68.6	71.3	11.0	300	360	720
1000	200	61.7	—	11.0	300	360	585	—	—	11.0	—	—	—

備考 ( )内は、NS形の寸法及び参考質量を示す。