## DKコートパイプ

## 】 抜群の塗膜密着性

特殊接着剤(F-1-Dプライマー)の使用により、 苛酷な条件下でも剥離が起きにくい。

- 2 厚い膜が得られ、しかも膜厚が均一です。
- **3** ムラがない。ピンホールがない。 KOWAが開発した独自の工法が、ピンホール の生じない均一な厚膜のライニングを実現。 (300ミクロン以上)
- **4** 無味・無臭・無害の材質だから、きわめて衛生的。 食品衛生試験に合格。赤水・白濁水が起きない。

### 一般用フランジ接続型

●DKコートパイプ標準仕様の規格





# **慰 紫 興 和 工 業 所**

- **5** 高靱性の塗装。優れた耐衝撃性、耐摩擦、耐摩耗性。 外部衝撃に強い。何らかの理由により、万一曲がるような事が あっても多少の曲がりは、その性能に影響を及ぼさない。 また、流水時の摩擦抵抗が小さい。
- **を優れた耐水・耐海水性**。 特殊接着剤(F-1-Dプライマー)の使用により、さらに長期間の 優れた防蝕性を実現。
- 7 抜群の耐油・耐薬品性。

油類、ほとんどの有機溶剤にも侵されない。

仕様項目	標準仕様
接続形式	フランジ (上水規格 JIS10kg/cm²)
管の種類	JIS G 3452 配管用炭素鋼鋼管(SGP)
呼径	50A~400A (2B~16B)
ナイロン 塗膜の厚さ	0.3mm以上
ナイロン 塗膜範囲	内外面(NA)、内面(N1)、 外面(N0)

呼び径	長さ*³(mm)	- 価 格(2F直管)	価格(1F直管)	上水フランジ	価 格	外径*1(mm)	厚さ*2(mm)	参考数值	
Λ	L	10Kフランジ	10Kフランジ   ※端部プレーンエンド		(パドル付加算額)			鋼管の厚さ	
	500	26 100				D 1	l 1	(mm)	
		34,000							
May 特別		41 900							
						内外面コーティング品   内外面コーティング品   鋼管の厚			
50				1.900	11.800	60. 9	4. 6	3.8	
				,	,				
	4,000								
	4,500								
		97,200	91,500						
	L 10K7ランジ   10K7ランジ   20M8   10K7ランジ   20M8   10K7ランジ   20M8   10K7ランジ   20M8   10K7ランジ   20M8   10K7ランジ   20M8   10M9   20M8   10M9   20M9   10M9   20M9   10M9   20M9   10M9   20M9   20M9   41M9   20M9   20M								
					14,000	76. 7	5. 0	4. 2	
65									
65									
			73,800						
		96,900							
			107,000						
		63,800							
5,500         113,500         107,000           500         35,500         27,800           1,000         44,900         37,200           1,500         54,400         46,700           2,000         63,800         56,100           2,500         73,300         65,600           2,500         73,300         65,600           3,500         92,200         84,500	2 900	15 400	00 5	F 0	1.0				
	5.0	4.2							
			122 300					I	
		43 100	34 900						
		55,500							
		68,000							
100				3,200	18,700	114. 7	5.3	4.5	
				1 -,	,		0.0		
				1					
				1					
				1					
				1					

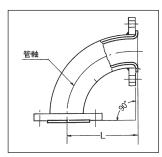
<sup>\*1\*2</sup> ナイロン膜厚を0.4mmとしたときの値(規格値ではありません) \*3 5,500までの範囲内で、どのような長さでも製作可能です。 寸法公差 L=3,000 ±3.0 L=5,500 ±

A L	10Kフランジ	10Kフランジ ※端部プレーンエンド 45,400 61,000 76,700 92,300 108,000 123,600 139,300 154,900 170,600 186,200 201,900 55,800 74,300 92,900 111,400 130,000 148,500 167,100 185,600 204,200 222,700 241,300 72,200	加算額 4,000 5,200	(パドル付加算額) 23,300 27,900	D <sub>1</sub> 140. 2 165. 6	5. 3	鋼管の厚さ (mm) 4.5	
1,000 1,500 2,000 2,500 3,500 4,000 4,500 5,500 5,500 1,000 1,500 2,500 1,000 1,500 2,500 1,000 1,500 2,500 1,000 1,500 2,500 1,000 1,500 2,500 1,000 1,500 2,500 1,000 1,500 2,500 2,500 2,500 2,500 1,000 2,500 2,500 2,500 2,500 2,500 2,500 2,500 3,500 4,000 4,500 5,500 5,500 5,500 5,500 5,500 1,000 1,500 2,000 2,500 3,500 4,000 1,500 2,000 2,500 3,500 4,000 1,500 2,000 2,500 3,500 1,000 1,500 2,000 2,500 3,500 4,000 4,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500	72,500 88,200 103,800 119,500 135,100 150,800 166,400 182,100 197,700 213,400 69,800 88,300 106,900 125,400 144,000 162,500 181,100 199,600 218,200 2255,300 89,600 113,900 138,300 162,600 187,000	61,000 76,700 92,300 108,000 123,600 139,300 154,900 170,600 186,200 201,900 55,800 74,300 92,900 111,400 130,000 148,500 167,100 185,600 204,200 222,700 241,300 72,200				5. 3	4. 5	
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150  3,000  4,000  4,500  5,500  5,500  1,000  1,500  2,000  2,500  3,500  4,000  4,500  5,500  1,000  1,500  2,500  2,500  2,500  2,500  2,500  2,500  3,500  4,000  2,500  1,000  2,500  1,000  1,500  2,500  3,500  4,000  2,500  3,500  4,000  3,500  4,000  4,500  5,000  5,500  5,500  3,500  4,000  4,500  5,500  5,500  5,500  5,500  5,500  5,500  5,500  5,500  5,500  5,500  5,500  5,500  5,500  5,500  5,500  5,500  5,500  1,000  1,500  2,500  5,500  5,500  5,500  5,500  5,500  5,500  5,500  5,500  5,500  5,500  5,500	144,000 162,500 181,100 199,600 218,200 236,700 255,300 89,600 113,900 138,300 162,600 187,000	130,000 148,500 167,100 185,600 204,200 222,700 241,300 72,200	5,200	27,900	165. 6			
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4,000 4,500 5,000 5,500 1,000 1,500 2,000 2,500 3,000 3,500 4,000 4,500 5,500 2,500 2,500 3,000 3,500 4,000 4,500 5,500 5,500 5,500 3,000 3,500 4,000 4,500 5,500 3,000 3,500 4,000 4,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500	199,600 218,200 236,700 255,300 89,600 113,900 138,300 162,600 187,000	185,600 204,200 222,700 241,300 72,200				5. 8	5.0	
4,500 5,000 5,500 5,500 1,000 1,500 2,000 2,500 3,000 4,000 4,500 5,500 5,000 1,000 1,500 2,500 2,500 3,500 4,000 4,500 5,500 5,500 3,500 4,000 4,500 5,500 3,500 4,000 4,500 5,500 5,500 5,500 5,500 5,500 5,500 1,000 1,500 2,500 3,500 4,000 4,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500	218,200 236,700 255,300 89,600 113,900 138,300 162,600 187,000	204,200 222,700 241,300 72,200						
5,000 5,500 1,000 1,500 2,000 2,500 3,000 3,500 4,000 4,500 5,500 1,000 1,500 2,000 2,500 3,500 4,000 4,500 5,500 5,500 1,000 1,500 2,000 2,500 3,500 4,000 4,500 5,500 3,500 4,000 4,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500	236,700 255,300 89,600 113,900 138,300 162,600 187,000	222,700 241,300 72,200						
200  1,000 1,500 2,000 2,500 2,500 3,000 4,000 4,500 5,500 5,500 1,000 2,500 2,500 2,500 2,500 2,500 3,500 4,000 4,500 5,500 3,500 4,000 4,500 5,500 5,500 3,000 3,500 4,000 4,500 5,500 5,500 1,000 1,500 2,000 2,500 3,500 1,000 1,500 5,500 5,500 5,500 5,500 5,500 1,000 1,500 5,500 1,000 1,500 2,000 2,500 3,500 1,000 1,500 2,000 2,500 1,000 1,500 2,000 2,500 1,000 1,500 2,000 2,500 1,000 1,500 2,000 2,500 1,000 1,500 2,000	89,600 113,900 138,300 162,600 187,000	72,200						
1,000 1,500 2,000 2,500 3,000 3,500 4,000 5,000 5,500 1,000 2,500 2,500 2,500 2,500 2,500 3,500 4,000 4,500 5,500 5,500 5,500 3,500 4,000 1,500 5,500 3,500 4,000 4,500 5,500 5,500 1,000 1,500 2,500 3,500 1,000 1,500 2,500 1,000 1,500 5,500 5,500 5,500 5,500 5,500 1,000 5,500 1,000 1,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500	113,900 138,300 162,600 187,000							
200  2,000  2,000  2,500  3,000  3,500  4,000  5,000  5,500  1,000  2,500  2,000  2,500  3,500  4,000  4,500  5,500  3,500  4,000  4,500  5,500  3,500  4,000  1,500  2,000  3,500  4,000  4,500  5,500  3,500  1,000  1,500  2,500  3,500  1,000  1,500  2,500  3,500  1,000  1,500  5,500  5,500  1,000  1,500  5,500  1,000  1,500  1,500  1,500  1,500  1,500  1,500  1,500  1,500  1,500  1,500  1,500  1,500  1,500  1,500  1,500  1,500  1,500  1,500  1,500  1,500  1,500  1,500  1,500	138,300 162,600 187,000	00.500	-					
2,000 2,500 3,000 3,500 4,000 4,500 5,000 5,500 1,000 2,000 2,500 2,500 3,500 4,000 4,500 5,500 5,500 3,500 4,000 4,500 5,500 1,000 1,500 2,000 3,500 4,000 4,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 1,000 5,500 5,500 1,000 5,500 1,000 1,500 2,000 1,500 2,000 1,500 2,000 2,500 3,500 4,000 1,500 2,000 5,500 5,000 1,000 1,500 2,000 1,500 2,000	162,600 187,000	96,500 120,900	1	32,700	216. 7			
2,500 3,000 3,500 4,000 4,500 5,000 5,500 1,000 1,500 2,000 2,500 3,500 4,000 4,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 1,000 1,500 2,000 2,500 3,500 4,000 4,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 1,000 1,500 2,000 1,500 2,000 1,500 2,000 1,500 2,000 1,500 2,000 2,500 3,500 4,000 1,500 2,000 2,500 5,000 1,000 1,500 2,000	187,000	145,200	1				5. 8	
3,500 4,000 4,500 5,000 5,500 1,000 1,500 2,000 2,500 3,000 4,000 4,500 5,500 1,000 1,500 2,000 3,500 4,000 4,500 5,500 5,500 1,000 1,500 2,500 3,500 4,000 1,500 5,500 1,000 1,500 2,500 1,000 1,500 2,500 1,000 1,500 2,000 2,500 3,500 4,000 1,500 2,000 2,500 3,500 4,000 1,500 2,000 2,500 3,500 2,000 2,500 3,500 2,000 2,500 3,500 2,000 2,500 3,500 2,000		169,600	]					
4,000 4,500 5,000 5,500 5,000 1,000 1,500 2,000 2,500 3,000 4,000 4,500 5,500 1,000 1,500 2,000 2,500 3,500 4,000 4,500 5,000 5,500 5,500 5,500 5,500 1,000 5,500 4,000 1,500 5,500 1,000 1,500 2,000 1,500 2,000 2,500 3,500 4,000 1,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500	211,300	193,900	6,500			6. 6		
4,500 5,000 5,000 5,500 1,000 1,500 2,000 2,500 3,500 4,000 4,500 5,500 5,000 1,000 1,500 2,000 2,500 3,500 4,000 4,500 5,500 5,500 5,500 5,500 5,500 5,500 5,500 1,000 1,500 2,000 1,000 1,500 2,000 2,500 3,500 1,000 1,500 2,000 2,500 3,500 2,000 2,500 3,500 4,000 4,500 5,500 5,500 5,500 5,500 5,500 1,000 1,500 2,000	235,700 260,000	218,300						
5,000 5,500 1,000 1,000 1,500 2,000 2,500 3,000 3,500 4,000 4,500 5,000 1,000 1,500 2,000 3,500 4,000 4,500 5,500 5,500 5,500 1,000 1,500 2,000 3,500 4,000 4,500 5,500 5,500 1,000 1,500 2,000 1,500 2,000 1,500 2,000 1,500 2,000 1,500 2,000	284,400	242,600 267,000	_					
300  1,000  1,500  2,000  2,500  2,500  3,500  4,000  4,500  5,500  1,000  1,500  2,500  3,500  4,000  1,500  5,500  1,000  5,500  1,000  1,500  1,000  1,500  1,000  1,500  1,000  1,500  1,000  1,500  1,000  1,500  1,000  1,500  1,000  1,500  1,000  1,500  1,000  1,500  1,000  1,500  1,000  1,500  1,000  1,500  1,000	308,700	291,300						
1,000 1,500 2,000 2,500 3,000 3,500 4,000 5,500 5,000 1,000 1,500 2,000 2,500 3,500 4,000 4,500 5,500 5,500 1,000 1,500 5,500 1,000 1,500 1,000 1,500 1,000 1,500 1,000 1,500 1,000 1,500 1,000 1,500 1,000	333,100	315,700						
300 1,500 2,000 2,500 3,000 3,500 4,000 2,500 3,000 3,500 4,000 4,500 5,500 3,000 3,500 4,000 4,500 5,000 5,500 5,500 5,500 5,500 5,500 5,500 5,500 1,000 1,500 2,000 2,000 2,500 3,000 3,500 4,000 4,500 5,500 5,000 5,500 5,500 2,000 2,000 2,000 2,000 2,000 2,000 2,000	128,500	101,000	_					
2,000 2,500 3,000 3,500 4,000 4,500 5,000 5,500 1,000 2,000 2,500 3,500 4,000 4,500 5,500 5,500 5,500 5,500 5,500 1,000 1,500 5,500 1,000 1,500 5,500 5,000 5,500 5,000 1,000 1,500 2,000	163,200 197,900	135,700 170,400	_					
2,500  3,000  3,500  4,000  4,500  5,000  5,500  1,000  1,500  2,000  2,500  3,500  4,000  4,500  5,500  1,000  1,500  1,000  1,500  1,000  1,500  2,000  2,500  1,000  1,500  2,000  2,500  1,000  1,500  2,000  2,500	232,600	205,100	-	40,400				
3,500 4,000 4,500 5,000 5,500 5,500 1,000 1,500 2,000 2,500 3,500 4,000 4,500 5,500 5,500 1,000 1,500 5,500 1,000 1,500 2,000	267,300	239,800			267.8	7. 4		
4,000 4,500 5,000 5,500 5,500 1,000 1,500 2,000 2,500 3,000 4,500 4,500 5,500 5,500 1,000 1,500 2,000 2,500 2,000 2,500 2,000 2,500 2,000 2,500 2,000	302,000	274,500	9,400				6.6	
300 4,500 5,000 5,500 5,500 1,000 1,500 2,000 2,500 3,500 4,000 4,500 5,000 5,500 5,000 1,000 1,500 2,000	336,700	309,200	_					
5,000 5,500 5,500 1,000 1,500 2,000 2,500 3,000 3,500 4,000 4,500 5,000 5,500 1,000 1,500 2,000	371,400 406,100	343,900 378,600	-					
300 5,500 2,000 3,000 4,500 5,500 5,500 5,500 1,000 5,200 5,000 5,000 5,000 1,000 1,500 2,000	440,800	413,300	-					
1,000 1,500 2,000 2,500 3,000 3,500 4,000 4,500 5,000 5,500 1,000 1,500 2,000	475,500	448,000						
1,500 2,000 2,500 3,000 3,500 4,000 4,500 5,000 5,500 500 1,000 1,500 2,000	152,800	119,500						
2,000 2,500 3,000 3,500 4,000 4,500 5,000 5,500 500 1,000 1,500 2,000	196,100 239,500	162,800 206,200	_		318.9			
2,500 3,000 3,500 4,000 4,500 5,000 5,500 1,000 1,500 2,000	282,800	249,500	-					
3,500 4,000 4,500 5,000 5,500 500 1,000 1,500 2,000	326,200	292,900						
4,000 4,500 5,000 5,500 500 1,000 1,500 2,000	369,500	336,200	11,000	51,200		7. 7	6.9	
4,500 5,000 5,500 500 1,000 1,500 2,000	412,900	379,600	-					
5,000 5,500 500 1,000 1,500 2,000	456,200 499,600	422,900 466,300	1					
5,500 500 1,000 1,500 2,000	542,900	509,600	1					
1,000 1,500 2,000	586,300	553,000						
1,500 2,000	190,100	147,100	-					
2,000	242,000 293,900	199,000 250,900	-					
	345,800	302,800	†					
2,500	397,700	354,700	]					
350 3,000	449,600	406,600	13,900	58,800	356.0	8. 7	7. 9	
3,500	501,500	458,500	-					
4,000 4,500	553,400 605,300	510,400 562,300	-					
5,000	657,200	614,200	1					
5,500		666,100						
500	709,100	171,800						
1,000	709,100 230,800	226,700	-					
1,500 2,000	709,100 230,800 285,700	281,700 336,600	1					
2,500	709,100 230,800 285,700 340,700	391,600	†					
400 3,000	709,100 230,800 285,700 340,700 395,600	446,500	17,500	69,000	406.8	8. 7	7.9	
3,500	709,100 230,800 285,700 340,700 395,600 450,600 505,500	501,500		,				
4,000	709,100 230,800 285,700 340,700 395,600 450,600 505,500 560,500	556,400	-					
4,500 5,000	709,100 230,800 285,700 340,700 395,600 450,600 505,500 560,500 615,400	044 400	1					
5,500	709,100 230,800 285,700 340,700 395,600 450,600 505,500 560,500	611,400 666,300	1	1				

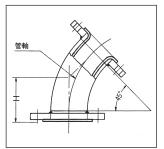
\*1\*2 ナイロン膜厚を0.4mmとしたときの値 (規格値ではありません) \*3 5,500までの範囲内で、どのような長さでも製作可能です。 寸法公差 L=3,000 ±3.0 L=5,500 ±5

#### ●DKコート継手標準仕様の規格

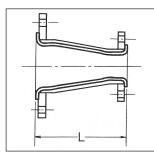












呼び径

価格

呼び径	90°エルボ		45°	Lルボ
	価格	L寸法(mm)	価格	L寸法(mm)
50	37,100	98	57,700	88
65	43,700	119	62,300	96
80	49,100	139	76,500	104
100	64,300	159	99,200	120
125	87,000	198	124,200	136
150	111,300	236	93,200	152
200	156,200	312	125,900	133
250	216,400	389	174,300	166
300	291,800	465	243,100	197
350	411,700	541	345,300	229
400	560 500	618	30/ 100	261

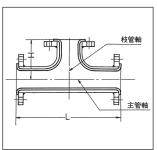
呼び径	レジュ	ーサー	
けび往	価格	L寸法(mm)	
50× 40	31,800	88	
65× 50	37,800	101	
65× 40	36,400	101	
80× 65	44,800	103	
80× 50	42,800	103	
80× 40	39,400	103	
100× 80	53,900	116	
100× 65	52,000	116	
100× 50	47,700	116	
100× 40	46,300	116	
125×100	65,400	141	
125× 80	63,100	141	
125× 65	61,200	141	
125× 50	59,200	141	
150×125	92,610	154	
150×100	87,050	154	
150× 80	80,600	154	
150× 65	78,700	154	

	呼び径	レジューサー					
	一 ・	価格	L寸法(mm)				
	200×150	119,600	166				
	200×125	114,350	166				
	200×100	103,600	166				
	250×200	152,700	194				
	250×150	145,700	194				
	250×125	140,700	194				
	250×100	135,400	194				
	300×250	192,800	219				
	300×200	178,500	219				
	300×150	171,500	219				
	300×125	166,500	219				
	350×300	265,300	346				
	350×250	257,500	346				
	350×200	243,200	346				
	400×350	384,000	372				
	400×300	369,600	372				
	400×250	361,800	372				
	400×200	347,500	372				
20	OA±3、250L以上±5とし	ます。					

チーズ | L寸法 (mm) | H寸法 (mm)

備考:1. L寸法の許容差は呼び径100A以下±2、125A~200A±3、250L以上±5とします。
2. フランジの取付角度許容差は100A±1、125A~200A±30、250A以上±20とします。
3. フランジのボルトズと管軸を結ぶ中心角のズレは2以内とします。
4. この継手の寸法は、WSP規格のそれと多少異なります。 WSP規格による仕様の場合はその旨ご指示ください。





	50× 50	58,700	140	120
	50× 40	57,300	140	116
	65× 65	64,800	164	132
	65× 50	62,800	164	126
	65× 40	61,400	164	123
	80× 80	83,900	186	143
	80× 65	82,000	186	139
	80× 50	80,000	186	132
	80× 40	78,600	186	129
	100×100	105,100	224	162
	100× 80	102,800	224	155
	100× 65	100,900	224	151
	100× 50	98,900	224	145
	100× 40	97,500	224	142
枝管軸	125×125	131,900	262	181
<del>"</del> /	125×100	126,600	262	175
	125× 80	124,300	262	168
	125× 65	122,400	262	164
	125× 50	120,400	262	161
	150×150	168,700	300	200
上 主管軸	150×125	163,700	300	194
	150×100	158,400	300	187
	150× 80	156,100	300	181
	150× 65	154,200	300	177
	200×200	205,000	370	235
	200×150	198,000	370	225
	200×125	193,000	370	219
	200×100	187,700	370	213

呼び径	チーズ						
时 O'1至	価格	L寸法(mm)	H寸法(mm)				
250×250	293,600	448	274				
250×200	279,300	448	260				
250×150	272,300	448	251				
250×125	267,300	448	248				
250×100	262,000	448	241				
300×300	357,200	524	322				
300×250	349,400	524	299				
300×200	335,100	524	286				
300×150	328,100	524	276				
300×125	323,100	524	273				
350×350	500,800	574	347				
350×300	486,400	574	338				
350×250	478,600	574	315				
350×200	464,300	574	305				
350×150	457,300	574	295				
400×400	591,900	626	373				
400×350	573,100	626	373				
400×300	558,700	626	363				
400×250	550,900	626	341				
400×200	536,600	626	330				
400×150	529,600	626	321				
備考:1. L及びH寸法の	の許容差は主管側	の呼び径で100A	以下±2、125A~				

- :1. L及び付寸法の許容差は主管側の呼び径で100A以下土2、125A~200A ±3、250L以上士5とします。 2. フランジの取付角度許容差は100A±1、125A~200A±30、250A以上 ±20とします。 3. フランジのボルへ穴管輪を結ぶ中心角のズレは2以内とします。 4. \*印の製品は、同径品と異径品とでして寸法が異なります。ご注意ください。 5. この幾手の寸法は、WSP規格のそれと多少異なります。 WSP規格による仕様の場合はその旨ご指示ください。

●閉止フランジ	
n	004

呼び径 価格		7.5Kフランジの各部寸法(mm)				JIS10Kフランジの各部寸法 (mm)			ボルト(7.5K)		ボルト(JIS10K)		
呼び径	1四位	D	t	f	g	h	D	t	h	呼径	n	呼径	n
50	8,800	_	-	_	_	-	155	16	19	_	_	M16	4
65	10,600	_	_	_	_	_	175	18	19	_	_	M16	4
80	12,700	211	18	2	125	19	185	18	19	M16	4	M16	8
100	16,300	238	18	2	152	19	210	18	19	M16	4	M16	8
125	21,500	263	20	2	177	19	250	20	23	M16	6	M20	8
150	31,400	290	22	2	204	19	280	22	23	M16	6	M20	8
200	37,800	342	22	2	256	19	330	22	23	M16	8	M20	12
250	54,100	410	24	2	308	23	400	24	25	M20	8	M22	12
300	67,600	464	24	3	362	23	445	24	25	M20	10	M22	16
350	85,900	530	26	3	414	25	490	26	25	M22	10	M22	16
400	123,900	582	26	3	466	25	560	28	27	M22	12	M24	16